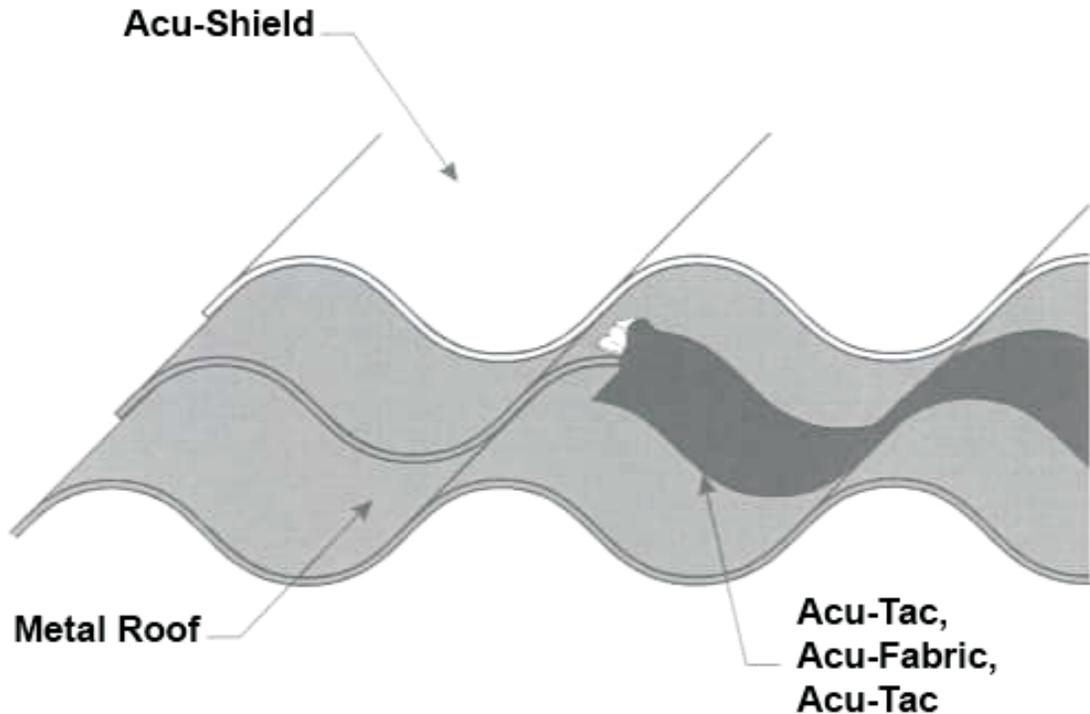


ROOFING DETAILS METAL ROOF END LAPS



1. **Roof shall be primed with ACU-RUST PRIME** in the following manner:
 - 1 - No rust, prime roof surface at a rate of 300 sq.ft per gallon
 - 2 - Light or Flash rust areas will be primed at a rate of 250 - 300 sq.ft. per gallon
 - 3 - Medium to Heavy rust areas at a rate of 100 - 150 sq.ft. per gallon.
2. Apply a heavy coat of ACU-CAULK:BG around the area to be detailed. Place an appropriate strip of ACU-FABRIC onto the wet ACU-CAULK:BG. Work ACU-FABRIC into ACU-CAULK:BG using a brush, roller, or soft bristle deck broom to eliminate air pockets, puckers, wrinkles, gaps or folds. Apply a second coat ACU-CAULK:BG as necessary to fully encapsulate the ACU-FABRIC. Make sure to extend the ACU-CAULK:BG at least 4" past the ACU-FABRIC.
3. Apply ACU-SHIELD elastomeric coating by airless spray equipment or brush and roller, using a multi-coat technique to ensure an even application to the entire roof surface. (See coating application for proper application rate of our ACU-SHIELD system).

Our suggested installation specifications are based on information from laboratory and field testing which we believe to be reliable and correct; however, accuracy and completeness of said tests are not guaranteed and not to be construed as a warranty, either expressed or implied. Since the use of the material is beyond manufacturer's control, buyer assumes all risk whatsoever as to their use or results obtained. We guarantee our products to conform to Advanced Coating Systems, Inc. quality control. Advanced Coating Systems, Inc. warrants only the standard quality of material. Manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proved to be defective.