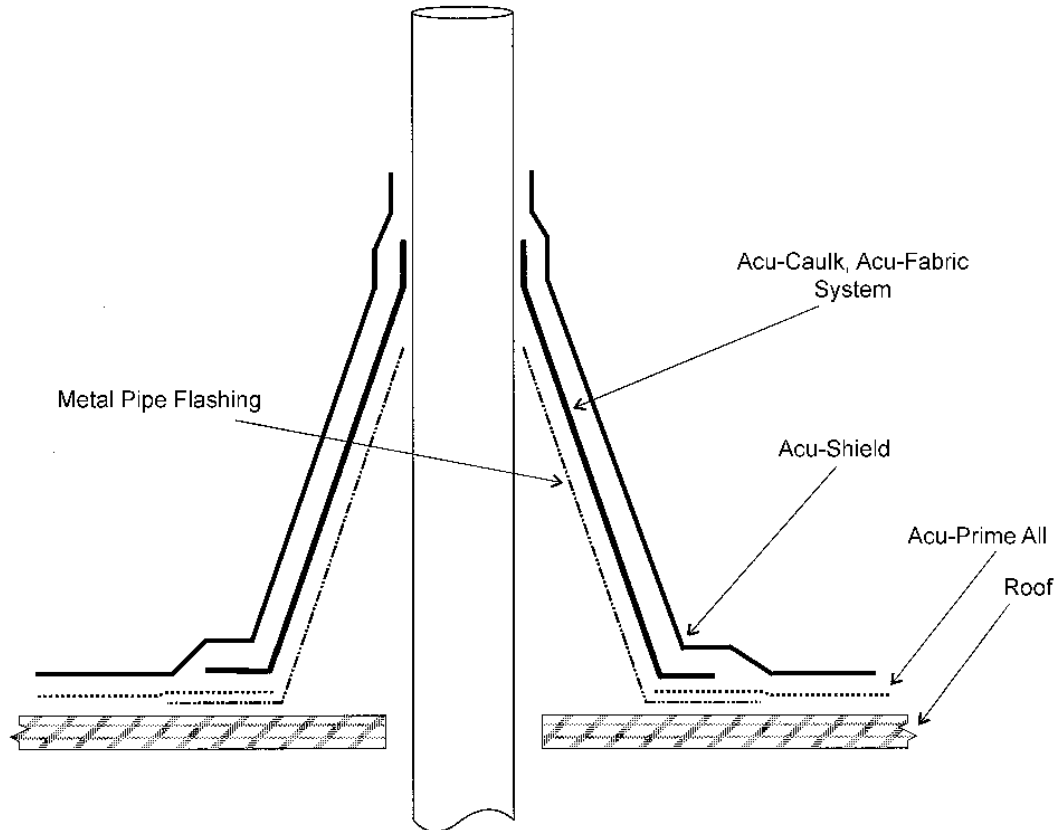


## ROOFING DETAILS PIPE FLASHING



1. Entire roof shall be primed with ACU-PRIME ALL at a rate of 200 square feet per gallon. ACU-PRIME ALL must be allowed to cure for 24 hours.
2. Apply a heavy coat of ACU-CAULK:BG onto the pipe flashing making sure to extend it beyond the flashing onto the pipe and onto the roof surface. Place an appropriate strip of ACU-FABRIC onto the wet ACU-CAULK:BG. Work ACU-FABRIC into ACU-CAULK:BG using a brush, roller, or soft bristle deck broom to eliminate air pockets, puckers, wrinkles, gaps or folds. Apply a second coat ACU-CAULK:BG as necessary to fully encapsulate the ACU-FABRIC. Make sure to extend the ACU-CAULK:BG at least 4" Past the ACU-FABRIC.
3. Apply ACU-SHIELD elastomeric coating by airless spray equipment, using a multi-pass spray technique to ensure an even application to the entire roof surface. (See coating application for proper application rate of our ACU-SHIELD system).

Our suggested installation specifications are based on information from laboratory and field testing which we believe to be reliable and correct; however, accuracy and completeness of said tests are not guaranteed and not to be construed as a warranty, either expressed or implied. Since the use of the material is beyond manufacturer's control, buyer assumes all risk whatsoever as to their

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